

Installation Instructions

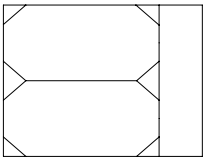
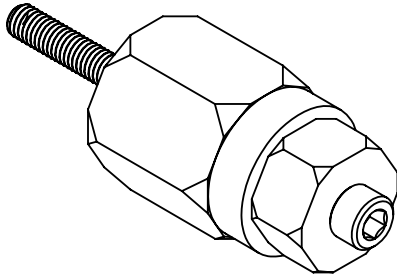
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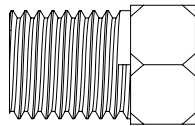
FIRST LIGHT
SAFETY PRODUCTS

RIVET NUT INSTALLATION TOOL

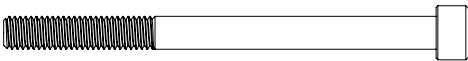
RIVET NUT INSTALLATION TOOL



Tool Base
A x 1



Tool Top
B x 1



Center Bolt
C x 1

BILL OF MATERIALS

RIVET NUT INSTALLATION TOOL	QTY	REF
Tool Base	1	A
Tool Top	1	B
Center Bolt	1	C

REQUIRED TOOLS

- 5/32" Allen keys
- 25/64" Drill
- 7/8" Wrench
- 11/16" Wrench or socket

DISCLAIMER

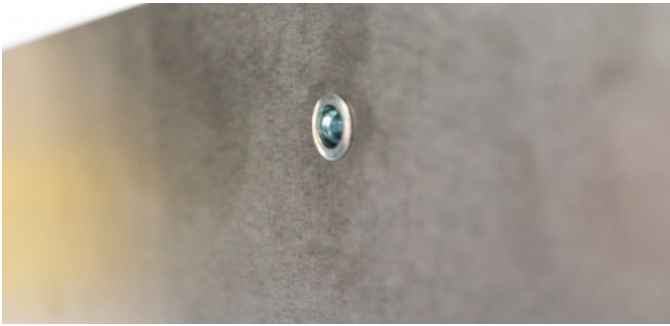
IMPORTANT: PLEASE READ ALL INSTRUCTIONS CAREFULLY BEFORE INSTALLING, FAILURE TO DO SO MAY CAUSE PERSONAL INJURY OR DAMAGE TO PRODUCT AND/OR PROPERTY.

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Rivet Nut Installation Tool



STEP 1

- i. Drill hole to 25/64".
- ii. Insert Rivet nut into hole.



STEP 3

- i. Place a 7/8" wrench over the body of the Rivet Nut Installation Tool.



STEP 5

- i. Once the torque becomes excessive the Rivet nut is seated.
NOTE: Recommended torque is 124 in-lbs (+/- 20 in-lbs)
- ii. Remove the Center Bolt (C) using a 5/32" Allen key.
- iii. The Rivet Nut should sit flush and tight to the panel when installed correctly.



STEP 2

- i. With the Tool Top (B) fully threaded in, pass the Center Bolt (C) through the tool and thread is into the Rivet nut.



STEP 4

- i. Tighten the Center Bolt (C) with an 11/16" socket while pressing against the Rivet nut to keep it flat against the surface.



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www.firstlightsafety.com/resources

If further help is needed, please contact us:

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